



Efficient monitoring of the purging of salts, dirt and sludge in a steam boiler requires regular analysis of the water in order to verify that its parameters are within the ideal levels of salinity and alkalinity demanded by law.

All the Continuous desalting valve (Mod. 560 and 560-A) are provided with taps for obtaining samples. As the water is extracted continuously 30 + 50 mm. below the minimum level, the collection level is ideal and does not interfere with the control and level regulation devices.

Direct sampling is incorrect:

- Losses by expansion increase the density of the water and falsify results.
- There is an obvious physical risk involved.

The basic premise for conducting analyses correctly is to bring the samples from the tap of the Continuous desalting valve to the Samples water-cooled DRM-1, and bring them down to between 24 + 26°C.

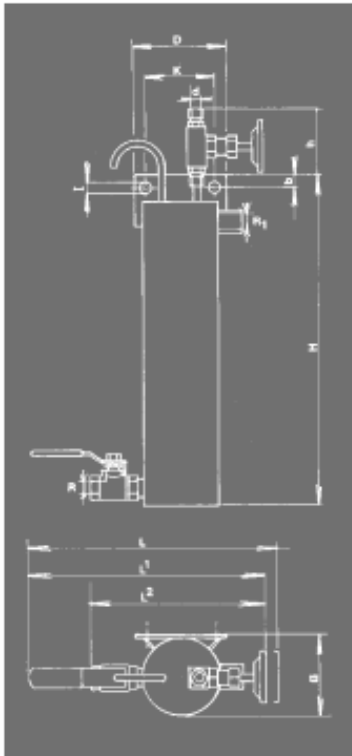
#### Specifications

- The Samples water-cooled DRM-1 consists of:
  - 1 Needle valve Mod. 147 of 1/4", with a simple box joint for connecting to the 6/8 mm Ø tube from the sample-taking faucet.
  - 2 One-piece coil with collection nozzle, with no welding, and cold-bent.
  - 3 Ball valve Mod. 999 of 1/2", for entry of coolant water to the device.
  - 4 Wrapper cylinder with cooling water inlet and outlet.
- Entirely Stainless steel (DIN-1.4401) (AISI-316)
- Finished: Glass-ball blast.
- Simplicity of construction.
- Easy to connect.
- Each of the components is numbered, registered, and checked. If prior request is made a certificates of materials, batch and tests will be supplied.

#### IMPORTANT

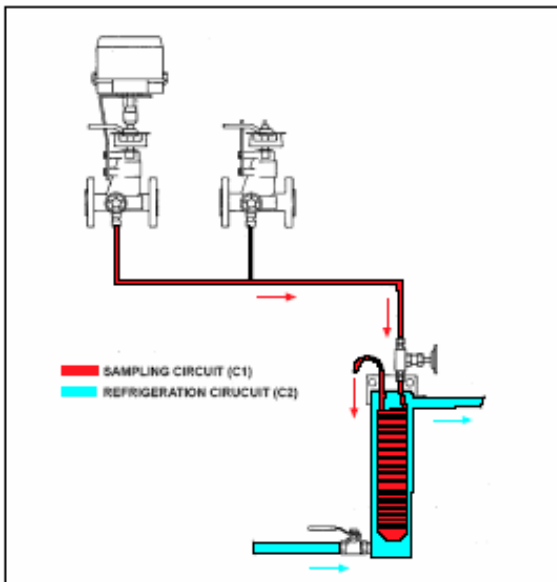
Depending on demand:

- Other thicknesses, connections, materials, lengths of body and coil.



MODEL	DRM-1
R	1/2"
R1	1/2"
CONNECTIONS	Whitworth gas-tight cylindrical female thread ISO 228/1 1978 (DIN-259)
H	390
h	95
L	313
L1	307
L2	235
d	Connection pipe Ø 6/8
B	89
D	105
K	80
I	12
b	15
DRILLS N°.	2
WEIGHT IN Kgs.	3,87
CODE	2102-560.0022

OPERATING CONDITIONS	SAMPLING CIRCUIT C1	MAX. PRESSURE IN bar	140
		MAX. TEMP. IN °C	340
		VOLUME IN ℓ.	0,16
	REFRIGERATION CIRCUIT C2	MAX. PRESSURE IN bar	10
		MAX. TEMP. IN °C	As required to bring the samples down to 24 + 26°C
		VOLUME IN ℓ.	1,48



**Operation**

- 1- Open the coolant water entry valve.
- 2- Gradually open the sampling circuit interruption valve until a significant sample between 24 + 26°C is obtained.
- 3- Close the sampling circuit interruption valve.
- 4- Close the coolant water entry valve.

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